

STICKY ASS GLUE, LLC  
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## Sticky Ass Glue

### DESCRIPTION

Sticky Ass Glue is a moisture curing, 100% solids polyurethane adhesive system. This product has been successfully used to bind various surfaces including fiberglass, wood, EPS board, aluminum, and steel.

### PROPERTIES

Type:	Urethane	Handling Time:	60 minutes after compression
Appearance:	Brown Liquid	Cure Time:	60 minutes for handling
Solids:	100%		48 hours for full strength
Shelf Life:	12 months	Open Time:	15 minutes over entire temperature
Wt/GAL:	9.3 lbs.		range with correct water application
Viscosity:	10,000 cps @ 75°F	Bond Temp.:	-20°F to 250° F
Application Temp:	70° F to 100°F		

### APPLICATION

Sticky Ass Glue is designed for manual application. Surfaces to be bonded must be free of dirt, oil, and grease. Apply a uniform wet film to the less porous surface only. The wet film thickness should be determined for each specific application. Generally this will be between 3 and 10 mils. Apply bonding pressure within 15 minutes of applying adhesive. Cure time for handling will be 60 to 90 minutes.

**Adhesive may be sprayed with water mist in order to achieve a rapid cure rate.** After spraying water mist onto adhesive, combine substrates before water can evaporate. Apply bonding pressure within 15 minutes after water spray. Cure time for handling will be 60 minutes. Water mist levels required to obtain this speed of cure will vary from 1.3 gr/ft<sup>2</sup> at 70°F to 0.5 gr/ft<sup>2</sup> at 90°F although this may be affected by the moisture content and porosity of the substrates.

### STORAGE

Store at 70°F to 80°F. DO NOT FREEZE. If freezing occurs, heat to 120°F to ensure complete thawing.

### CAUTION

This compound is non flammable. Vapors are harmful if inhaled. It may cause eye and skin irritation and allergic respiratory reaction. Avoid contact with eyes, skin, and clothing. Protect from moisture contamination. Moisture contamination can result in dangerous pressure building up in the container. **THOROUGHLY READ THE MSDS FOR THIS PRODUCT PRIOR TO USE.**

### IMPORTANT

Suggestions for the use of this product are based on tests believed to be reliable. However, the user should determine suitability for the intended use by his own evaluation. Because the use of material is beyond our control, neither the seller nor the manufacturer shall be liable for any injury, loss, or damage, direct or consequential, arising out of the use or inability to use this product. Seller's and manufacturer's sole obligation shall be replacement of material proved to be defective.